

Safety Data Sheet



1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name CEMENT KILN DUST
Synonyms BYPASS DUST • COOLING TOWER DUST

1.2 Uses and uses advised against

Uses ASPHALT ADDITIVE • BRICK • CEMENT • CONCRETE • CONSTRUCTION APPLICATIONS • MINERAL FILLER • MORTAR • NEUTRALISING AGENT • PAVING MATERIAL • PLASTERS • SOIL STABILISATION

1.3 Details of the supplier of the product

Supplier name BORAL AUSTRALIA
Address Triniti T2, Level 3, 39 Delhi Road, North Ryde, NSW, 2113, AUSTRALIA
Telephone (02) 9220 6300
Website <http://www.boral.com.au>

1.4 Emergency telephone numbers

Emergency 13 11 26 (Poisons Information Centre)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Skin Corrosion/Irritation: Category 2
Serious Eye Damage / Eye Irritation: Category 1
Specific Target Organ Toxicity (Single Exposure): Category 3 (Respiratory Irritation)

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word DANGER

Pictograms



Hazard statements

H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

Prevention statements

P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

PRODUCT NAME CEMENT KILN DUST

Response statements

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage statements

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.
------	--

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
LIMESTONE (CALCIUM CARBONATE)	1317-65-3	215-279-6	30 to 80%
CALCIUM OXIDE	1305-78-8	215-138-9	20 to 50%
POTASSIUM CHLORIDE	7447-40-7	231-211-8	<15%
SODIUM SULPHATE	7757-82-6	231-820-9	<2%
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	<1%
SODIUM CHLORIDE	7647-14-5	231-598-3	<1%
HEXAVALENT CHROMIUM	18540-29-9	-	<0.005%
ALKALI SULPHATES	-	-	<5%
CALCIUM SULPHATE	7778-18-9	231-900-3	<5%
MAGNESIUM OXIDE	1309-48-4	215-171-9	<5%

Ingredient Notes 1. Chromium VI is a trace impurity in Portland Cement (< 50 ppm).

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes. If available, immediately flush eyes with Diphoterine® solution. Continue to use Diphoterine, as required. Use Afterwash II, or a saline solution, to treat the eye, after application of Diphoterine is complete. Both appear to be suitable for this purpose.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes, skin and respiratory system. Chronic over exposure to silica quartz dust may result in silicosis (lung disease). Principal symptoms of silicosis are coughing and breathlessness. Some individuals may exhibit an allergic response upon exposure to this product, possibly due to the trace amounts of chromium present. Crystalline silica and hexavalent chromium compounds are classified as carcinogenic to humans (IARC Group 1).

4.3 Immediate medical attention and special treatment needed

Treat as for moderate to strong alkali and symptomatically.

5. FIRE FIGHTING MEASURES

PRODUCT NAME CEMENT KILN DUST

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from moisture, incompatible substances and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use. Suitable storage containers: concrete, steel silos or tanks.

7.3 Specific end uses

This product contains less than 1% crystalline silica and, therefore, is not considered a Crystalline Silica Substance as specified in Victoria's Occupational Health and Safety Amendment (Crystalline Silica) Regulations 2021, S.R. No. 137/2021.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Calcium carbonate (Limestone, Marble, Whiting)	SWA [AUS]	--	10	--	--
Calcium oxide	SWA [AUS]	--	2	--	--
Calcium sulphate (a)	SWA [AUS]	--	10	--	--
Chromium (VI) compounds (as Cr)	SWA [AUS]	--	0.05	--	--
Magnesium oxide (fume)	SWA [AUS]	--	10	--	--
Quartz (respirable dust)	SWA [AUS]	--	0.05	--	--

Biological limits

No biological limit values have been entered for this product.

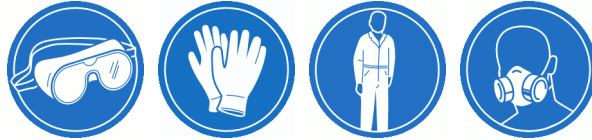
PRODUCT NAME CEMENT KILN DUST

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

- Eye / Face** Wear safety glasses or dust-proof goggles when handling material to avoid contact with eyes.
- Hands** Wear PVC or rubber gloves when handling material to prevent skin contact.
- Body** Wear long sleeved shirt and full-length trousers.
- Respiratory** Where an inhalation risk exists wear a Class P1 (Particulate) respirator, dependent on a site specific risk assessment.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	FAWN TO LIGHT GREY COLOURED POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	> 1200°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	13
Vapour density	NOT AVAILABLE
Relative density	2.4 to 3.0
Solubility (water)	< 20 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

Density	500 kg/m ³ to 1000 kg/m ³
----------------	---

10. STABILITY AND REACTIVITY

10.1 Reactivity

Calcium oxide reacts exothermically with water to form Calcium dihydroxide.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), ethanol, acids (e.g. hydrofluoric acid) and interhalogens (e.g. chlorine trifluoride). Water contact may increase product temperature 2°C to 3°C.

PRODUCT NAME CEMENT KILN DUST

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity No known toxicity data is available for this product. Based on available data, the classification criteria are not met.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
LIMESTONE (CALCIUM CARBONATE)	> 5000 mg/kg (rat)	--	--
POTASSIUM CHLORIDE	2600 mg/kg (rat)	--	--
SODIUM SULPHATE	5989 mg/kg (mouse)	--	--
SODIUM CHLORIDE	3000 mg/kg (rat)	> 10000 mg/kg (rabbit)	> 42000 mg/m ³ /1 hour (rat)

Skin Irritating to the skin. Contact with powder or wetted form may result in irritation, rash and dermatitis.

Eye Contact with moisture in the eyes may result in irritation, lacrimation, pain, redness, conjunctivitis and possible alkaline burns aided by mechanical irritation and abrasion.

Sensitisation Not classified as causing respiratory sensitisation. However, some individuals may exhibit an allergic response upon exposure to cement, possibly due to trace amounts of chromium.

Mutagenicity Insufficient data available to classify as a mutagen.

Carcinogenicity This product may contain trace amounts of 'respirable' crystalline silica and hexavalent chromium compounds which are classified as carcinogenic to humans (IARC Group 1). However, there is sufficient information to conclude that the relative risk of lung cancer from exposure to crystalline silica is increased in persons with silicosis. Therefore preventing the onset of silicosis will also reduce the cancer risk.

Reproductive Insufficient data available to classify as a reproductive toxin.

STOT - single exposure Irritating to the respiratory system. Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure. Repeated exposure to crystalline silica may cause lung fibrosis (silicosis), however due to the low levels of respirable crystalline silica in this product, adverse health effects are not anticipated with normal use.

Aspiration This product is a solid and aspiration hazards are not expected to occur.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

May be harmful to the aquatic environment due to the alkaline nature of the product. This product is non-toxic to aquatic organisms when present as a cured solid.

12.2 Persistence and degradability

Product is persistent and would have a low degradability.

12.3 Bioaccumulative potential

No data were identified for this substance.

12.4 Mobility in soil

A low mobility would be expected in a landfill situation.

12.5 Other adverse effects

Avoid contamination of drains and waterways.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reuse or recycle where possible. Alternatively, ensure product is covered with moist soil to prevent dust generation and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD (IN ACCORDANCE WITH IATA ONLY)

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	1910
14.2 Proper Shipping Name	None allocated.	None allocated.	CALCIUM OXIDE
14.3 Transport hazard class	None allocated.	None allocated.	8
14.4 Packing Group	None allocated.	None allocated.	III

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
Classifications	Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).
Inventory listings	AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals) All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information	<p>CEMENT CONTACT DERMATITIS: Individuals using wet cement, mortar, grout or concrete could be at risk of developing cement dermatitis. Symptoms of exposure include itchy, tender, swollen, hot, cracked or blistering skin with the potential for sensitisation. The dermatitis is due to the presence of soluble (hexavalent) chromium.</p> <p>RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.</p> <p>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p> <p>HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.</p>
-------------------------------	--

PRODUCT NAME CEMENT KILN DUST**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies
5 Ventnor Ave, West Perth
Western Australia 6005
Phone: +61 8 9322 1711
Fax: +61 8 9322 1794
Email: info@rmt.com.au
Web: www.rmtglobal.com

[End of SDS]

Revision Information

Revision History

Revision	Date	Description
3.2	14/07/2023	Full SDS Review
3.1	27/06/2022	Full SDS Review

Review Team

SME Reviewers	Subject Matter
National Technical Manager - Cement	Quality
H&S Business Partner - Cement	Health & Safety
Environmental Sustainability Manager, Cement	Environment & Community
Mobile Asset Manager - Cement	Transport & Dangerous Goods
National Health & Hygiene Manager	Health & Hygiene
National Technical Manager - Cement	Product Custodian